



CERTIFICATE OF APPROVAL

No CF 370

This is to certify that, in accordance with
TS00 General Requirements for Certification of Fire Protection Products
The undermentioned products of

SAMUEL HEATH & SONS PLC

Leopold Street, Birmingham, B12 0UJ
Tel: 0121 772 2303 Fax: 0121 772 3334

Have been assessed against the requirements of the Technical Schedule(s)
denoted below and are approved for use subject to the conditions
appended hereto:

CERTIFIED PRODUCT
R100 Perko-Powermatic &
Vertical Edge-Mounted
Controlled Door Closers

TECHNICAL SCHEDULE
TS34 The Contribution of
Controlled Door Closing
Devices and Accessories to
Fire Resisting Doorsets

Signed and sealed for and on behalf of Warringtonfire Testing and Certification Limited

Paul Duggan
Certification Manager



Issued: 22nd September 2004
Reissued: 24th October 2019
Valid to: 23rd October 2024





CERTIFICATE No CF 370

SAMUEL HEATH & SONS PLC

Samuel Heath & Sons Perko-Powermatic vertical edge-mounted controlled door closers

1. This approval relates to the use of the following Perko-Powermatic concealed vertical edge-mounted controlled door closers:

Reference	Description
R100	Perko-Powermatic

2. This certification is provided to the client for its own purposes and we cannot opine on whether it will be accepted by Building Control authorities or any other third parties for any purpose.
3. This approval relates to their use with the following door assemblies: -

Latched and unlatched, intumescent sealed door assemblies consisting of timber faced and edged leaves with timber, cellulosic or mineral cores in timber frames having a fire resistance up to 60 minutes (Code ITT).

Latched and unlatched, door assemblies consisting of uninsulated or insulated metal door assemblies in metal frames with or without intumescent seals having a fire resistance up to 240 minutes (Code IMM/MM).

Note: Where R100 closers are to be fitted to insulated steel-based doorsets the doors must have been proven with an edge mounted device of at least the same rebate and body size.

4. The closers are approved on the basis of:
- i. Initial type testing to BS EN 1154, BS EN 1155 (as relevant) and BS EN 1634-1.
 - ii. A design appraisal against TS34.
 - iii. Inspection and surveillance of factory production control.
 - iv. On-going audit testing in accordance with EN 1154 requirements.
5. The Samuel Heath & Sons R100 Perko-Powermatic closers have a power size 3 in accordance with EN 1154.
6. Where the closers are fitted to door leaves or frames that are manufactured from mineral composite-based materials, or low-density cellulosic-based material, the door assembly shall have previously been shown capable of accommodating the installation of concealed closers, without detriment to the door assembly's performance.
7. Recessing for closers shall result in a tight fit, allowing for any intumescent protection where required.



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8. The closers shall only be fitted using the fixings supplied by the closer manufacturer.
9. This approval relates to the R100 Perko-Powermatic concealed vertical edge-mounted door closers used with latched or unlatched single-leaf or double-leaf door assemblies of up to 60 minutes integrity and insulation, consisting of timber faced and edged leaves with timber, cellulosic or mineral cores and in timber frames (Codes ITT)
 - i. Door leaves shall be not less than 44 mm thick for up to 30 minute applications and not less than 53 mm thick for 60 minute applications.
 - ii. The door frame shall consist of timber with a minimum density of 450 kg/m³ for FD20, FD30, E30 and EI30 applications, or alternatively MDF having minimum dimensions of 70 mm by 25 mm with a minimum density of 700 kg/m³ (with leaf to frame gaps up to 3mm), for FD20 and FD30 applications.
 - iii. Leaf to frame gaps up to 3mm
 - iv. For FD60, E60 and EI60 applications the door frame shall be hardwood with a minimum density of 550 kg/m³ (with leaf to frame gaps up to 3mm).
 - v. For intumescent protection please refer to the Scope of Approval on page 7 and 8.
10. Additionally this approval relates to the R100 Perko-Powermatic concealed vertical edge-mounted door closers used with latched or unlatched single-leaf or double-leaf door assemblies of up to 240 minutes integrity, consisting of insulated and uninsulated steel-based leaves with steel-based frames (Codes MM and IMM)
 - i. Door leaves shall be not less than 45 mm thick.
 - ii. The door frame shall consist of steel.
 - iii. Leaf to frame gaps up to 3 mm
 - iv. Insulated steel-based doorsets must have been proven with an edge mounted device of at least the same rebate and body size.
11. The R100 closers may be fitted within flush door leaves, moulded or panelled door leaves and tubecore and panelled door leaves subject to the requirements given the Scope of Approval on page 7.



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12. The closers may only be fitted to previously tested timber door assemblies when fitted in the manner described in this certificate and when particular aspects of the door assembly detailed in this approval are maintained.
13. The doorset, including door frame and associated building hardware, should be either CERTIFIRE approved for the relevant application and classification or the doorset, including door frame and associated building hardware, should have achieved at least 20, 30 or 60 minutes (as appropriate) fire resistance when tested, as required, or subsequently assessed to BS 476: Part 22: 1987 or EN 1634-1. In either case regard should be paid to the maximum door mass permitted to be used with the closer (see classification)
14. Timber and mineral-based doorsets shall be installed in accordance with BS 8214.
15. The approval relates to on-going production. Product and/or its immediate packaging is identified with the manufacturer's name, the product name or number, the CERTIFIRE name or name and mark, together with the CERTIFIRE certificate number and application where appropriate.

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16. The following table shows acceptable doorset types and fire resistance periods for the concealed closer:

Class	Approved Door Type				
	MM	IMM	ITT	ITM	ITC
FD20	✓	✓	✓	✗	✗
FD30	✓	✓	✓	✗	✗
FD60	✓	✓	✓	✗	✗
FD120	✓	✓	✗	✗	✗
FD240	✓	✓	✗	✗	✗
E 20	✓	✓	✓*	✗	✗
EI 20	✓	✓	✓*	✗	✗
E 30	✓	✓	✓*	✗	✗
EI 30	✓	✓	✓*	✗	✗
E 60	✓	✓	✓	✗	✗
EI 60	✓	✓	✓	✗	✗
E 90	✓	✓	✗	✗	✗
EI 90	✓	✓	✗	✗	✗
E 120	✓	✓	✗	✗	✗
EI 120	✓	✓	✗	✗	✗
E 240	✓	✓	✗	✗	✗
EI 240	✓	✓	✗	✗	✗

Key:

- ✓ - approved
- ✗ - Not approved
- ✓* - Subject to the restriction on door construction types detailed in the Scope of Approval.





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17. Doors are classified as the following types:

Type MM - 20 minute to 240 minute doorsets that consist of metallic leaves in metallic frames that do not contain intumescent materials in the frame to leaf gap.

Type IMM - 20 minute to 240 minute doorsets that consist of metallic leaves in metallic frames that contain intumescent materials in the frame to leaf gap.

Type ITT - 20 minute to 120 minute doorsets containing intumescent seals and consisting of non-metallic faced and edged leaves hung in timber frames

Type ITM - 20 minute to 120 minute doorsets containing intumescent seals and consisting of non-metallic faced and edged leaves hung in metal frames.

Type ITC - 20 minute to 120 minute doorsets containing intumescent seals and consisting of non-metallic faced and edged leaves hung in proprietary composite frames, of which the principal material is other than timber or metal but which may include any other materials.

Scope of Approval:

R100 - Alternative Door Constructions

- The R100 closer may be fitted to doorsets without intumescent protection for up to 20 minutes integrity.
- The closer units shall not be fitted higher than 1000 mm from the base of timber/mineral-based door leaves, and not be fitted higher than 800 mm from the base of steel-based door leaves.
- For FD30 doorsets only, the closers may be fitted to tubecore door constructions for performances up to 30 minutes the door leaves shall have timber lippings with a minimum density of 450 kg/m³.
- The door closers may be fitted to moulded or panelled doors and glazed doors for performances of 30 minutes and 60 minutes, subject to the requirement that any part of the mortise cut out being positioned not closer than 10 mm from the mould detail, panel edge groove or glazing aperture.

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R100 - Alternative Door Constructions – Cont'd

- In situations where the installation of the closer cannot comply with the above requirement, i.e. the installation would need the mortise cutting closer than 10 mm from a panel edge, it is possible to fit the closer in reverse such that the closer body is mounted through the door frame and projects through the back of the door frame and into either the wall cavity, or an aperture specifically provided to accommodate the closer body within the supporting wall construction. All other aspects of the approved use, i.e. door gaps and use of intumescent protection shall be maintained. This application is only approved for use on fully latched doorsets.

R100 - Intumescent Protection Requirements

- The R100 closer unit shall be bedded upon intumescent mastic which shall be provided by the manufacturer and is detailed within the manufacturer's product data sheet. Alternatively, the R100 may be fitted with the manufacturer's R97-XX intumescent protection kit which comprises pre-cut, self-adhesive intumescent sheet material.

Classification code

The approval provides the following classifications:

R100 Perko-Powermatic – Maximum leaf weight 79 kg:

3	8	3	1	1	3
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Further Information

Further information regarding the details contained in this certificate may be obtained from Samuel Heath & Sons PLC (Tel: 0121 772 2303).

Further information regarding CERTIFIRE certification and other approved products can be obtained from CERTIFIRE (Tel: 01925 646777).

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